



Die-Thane V-Dies or Urethane V-Dies are molded to shape, using the hard grade high performance Urethane compound DT-15. They are designed for air-bending 90 degree bends or acute angle bends.

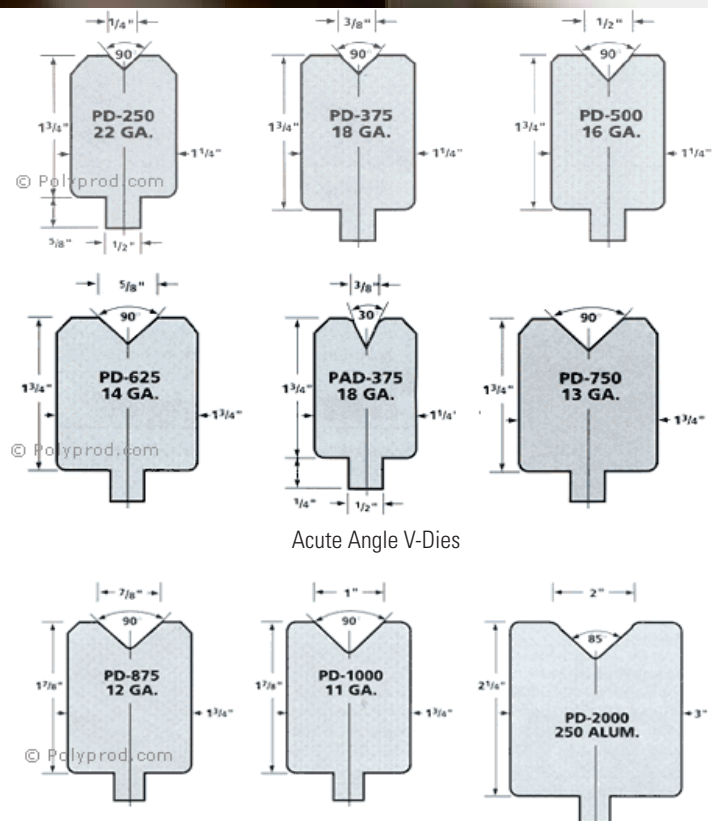
Product Features

- Scratch Free bending for polished and pre-finished surfaces.
- Very Good Accuracy - cautious coining is possible.
- Light Weight - 14% of steel tool weight.
- Less Setup Time - minimal or no shimming.
- Will not damage press bed.
- More economical than steel dies.

Lengths:

1/4" to 1": -8'
2": -6'

*Available in one foot increments, up to 6 ft. length. For longer bends, but square ends



Acute Angle V-Dies

Gauges noted are for M.S. and aluminum. For S.S. use next larger size opening.

Box-Forming Urethane V-Die

PPC CATALOG NO.	V-OPENING (INCHES)	WIDTH (INCHES)	HEIGHT (INCHES)	ANGLE A
PD-250	1/4	1 1/4	1 3/4	90°
PD-375	3/8	1 1/4	1 3/4	90°
PD-500	1/2	1 1/4	1 3/4	90°
PD-625	5/8	1 3/4	1 3/4	90°
PD-750	3/4	1 3/4	1 3/4	90°
PD-875	7/8	1 3/4	1 7/8	90°
PD-1000	1	1 3/4	1 7/8	90°
PD-1500	1 1/2	2 1/2	2 1/4	85°
PD-2000*	2	3	2 1/4	85°
PAD-250	1/4	1-1 1/4	1 3/4	30°
PAD-375	3/8	1-1 1/4	1 3/4	30°
PAD-500	1/2	1-1 1/4	1 3/4	30°
PAD-625	5/8	1-3/4	1 7/8	30°

Used with a steel 30-60 forming punch, deep boxes can be formed without hitting the ram.

