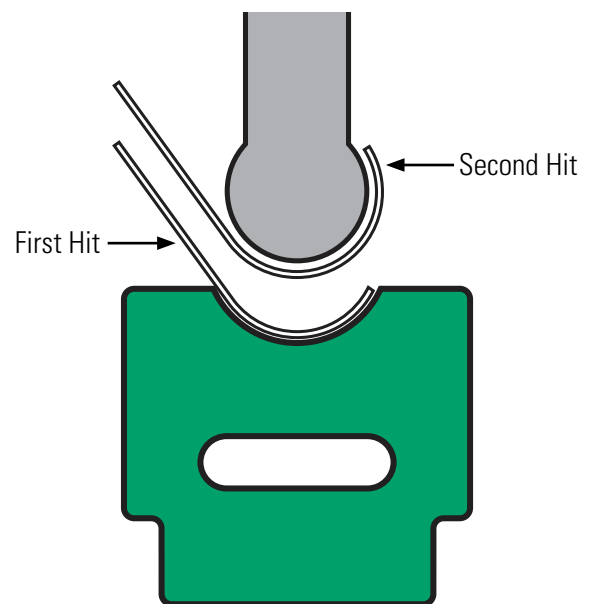




PBNTs Poly-Dies for Bull-Nose Bending

Designed for to form a full 180° bend bull nose bend in 2 hits, without the sheet metal touching the ram. As shown:

The first hit forms about a 100° arc. By positioning the sheet metal so that there is a 10° overlap between the first hit and the second hit, a perfect blend between the 2 hits is obtained, without any bend lines or die marks. If the sheet metal is too springy It may be necessary to make more than 3 hits to get a 180° bend.



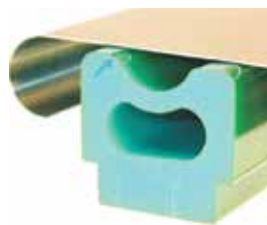
The American Style:

Molded ½" wide x 5/8" tang
TRUMPF Style:
13mm x 20mm tang
Standard lengths:
36"(914mm) & 18"(457mm)



The European Style:

Molded 60mm wide tang
Standard lengths:
835mm and 415 mm.



EUROPEAN or AMADA STYLE	PBN32E-75R	3/4" Radius
AMERICAN STYLE	PBN32A-75R	3/4" Radius
TRUMPF STYLE	PBN32T-75R	3/4" Radius