

# Urethane Die Pads & Steel Retainers

Forming Pads are used for MAR-FREE bending of pre-painted, pre-polished, and coated sheet metal. Color Coded Pads are available in the following duro-meters and deflections at the right.

RETAINERS are made of steel

<b>95A</b>	<b>Amber</b>	<b>15% deflection</b>	<b>Stainless steel</b>
<b>90A</b>	<b>Red</b>	<b>25% deflection</b>	<b>Mild steel</b>
<b>80A</b>	<b>Green</b>	<b>35% deflection</b>	<b>Aluminum</b>
<b>70A</b>	<b>Blue</b>	<b>40% deflection</b>	<b>Alum &amp; thin M.S.</b>
<b>60A</b>	<b>Yellow</b>	<b>40% deflection</b>	<b>CU &amp; Alum</b>

Available in 835mm & 415mm, Add suffix L for 835mm length, Add suffix S for 415mm length

## Standard Urethane Sizes and Part Numbers:

<p><b>B2525 PAD</b></p> <p><b>B2525H PAD</b></p> <p><b>SH2525 RETAINER</b></p> <p>For TRUMPF Press Brakes P/N SH2525T (insert tang - 13mm x 20mm)</p>	<p><b>B5050 PAD</b></p> <p><b>B5050H PAD</b></p> <p><b>SH5050 RETAINER</b></p> <p>For TRUMPF Press Brakes P/N SH5050T (insert tang - 13mm x 20mm)</p>
<p><b>B7550 PAD</b></p> <p><b>B7550H PAD</b></p> <p><b>SH7550 RETAINER</b></p> <p>For TRUMPF Press Brakes P/N SH7550T (insert tang - 13mm x 20mm)</p>	<p><b>B10050 PAD</b></p> <p><b>B10050H PAD</b></p> <p><b>SH10050 RETAINER</b></p> <p>For TRUMPF Press Brakes P/N SH10050T (insert tang - 13mm x 20mm)</p>

Additional sizes for Urethane Pads & Retainers:

P.P.C. Part #	PAD Width	PAD Height	Hole Size	Retainer Part #
B3025PAD	30mm	25mm	-	SH3025A,E,T
B8030PAD	80mm	30mm	-	SH8030A,E,T
B11045PAD	110mm	45mm	-	SH11045A,E,T