

Polyurethane Products

The Science of Radius Forming

Advantages of DIE-THANE Die Bumpers:

- Reduce snap through impact load
- Relieve strain on gibs
- Lower Noise Level
- Reduce Die Spring Failure
- Extend Die Spring life
- Extend Tool Life
- Function as Stripper Strings for the whole Die
- Set Die Storage Blocks



Part Number	Diameter	Length	Load for 1/8" Deflection
USA-2040	2"	4"	320 Lbs
USA-3040	3"	4"	740 Lbs
USA-4040	4"	4"	1380 Lbs

Other Sizes of Bumpers available :



Part Number	Diameter	Length	Bolt Size
USA-1010	1"	1"	1/4" - 20 X 1" L
USA-1212	1-1/4"	1-1/4"	1/4" - 20 X 1" L
USA-1515	1-1/2"	1-1/2"	3/8" - 16 x 1" L
USA-2020	2"	2"	1/2" - 13 x 1" L
USA-3030	3"	3"	1/2" - 13 x 1" L