



Four-way Dies are made of the hardest grade of Die-thane. These are designed to be used in a steel holder.

Product Features

- Four-way Dies are the most economical way of bending 90° bends in pre-polished or pre-coated metals.
- Acute-Angle Dies are used for bending the first hit of a hemming bend or for air bending any angle (up to 30° included angle)
- Hemming Die Pad is used for 2 hit single set-up hemming die.

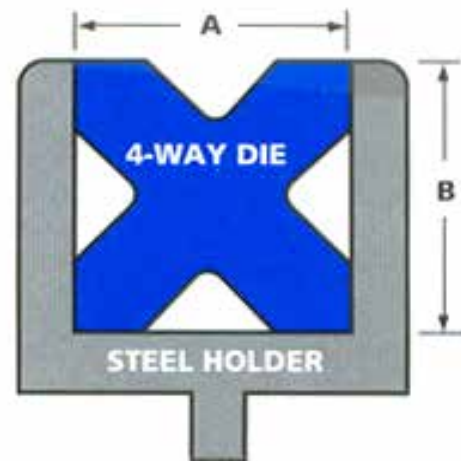


FIGURE 1

URETHANE V-DIES			STEEL HOLDER	
PART NUMBER:	V-Openings (INCHES)	BLOCK SIZE (INCHES)	W X H (INCHES)	PART NUMBER
FW2538	1/4, 3/8 1/4, 3/8	1 X 1	2 X 2	SH1010
FW5050	1/2, 1/2 1/2, 1/2	1 X 1	2 X 2	SH1010
FW6210	5/8, 3/4 7/8, 1	2 X 2	3 X 3	SH3030
FW1120	1 1/8, 1 1/4 1 1/2, 2	3 X 3	4 X 4	SH404
FW6310	5/8, 3/4 7/8, 1	1 1/2 X 1 1/2	2 1/2 X 2	SH1515